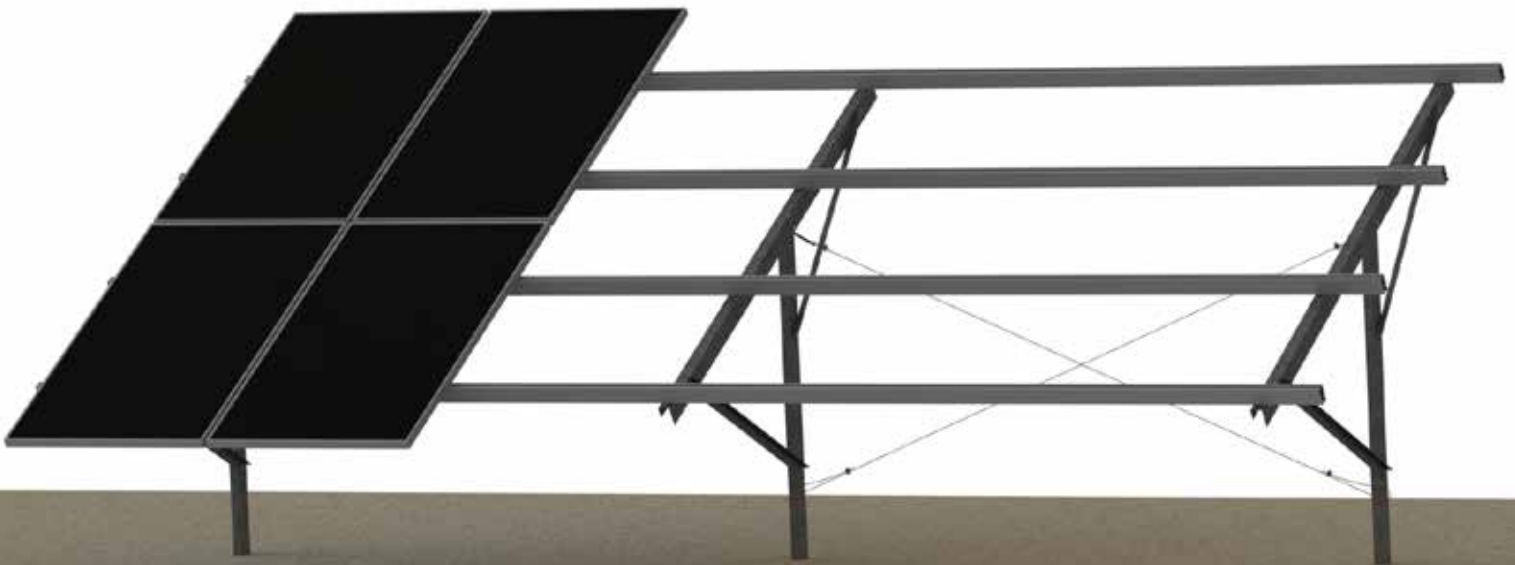




# PARK TEGRA **PILE DRIVEN**



R3 Bourton Industrial Park, Bourton on the Water, Glos, GL54 2HQ, UK

**Tel: +44 1451 824 312**

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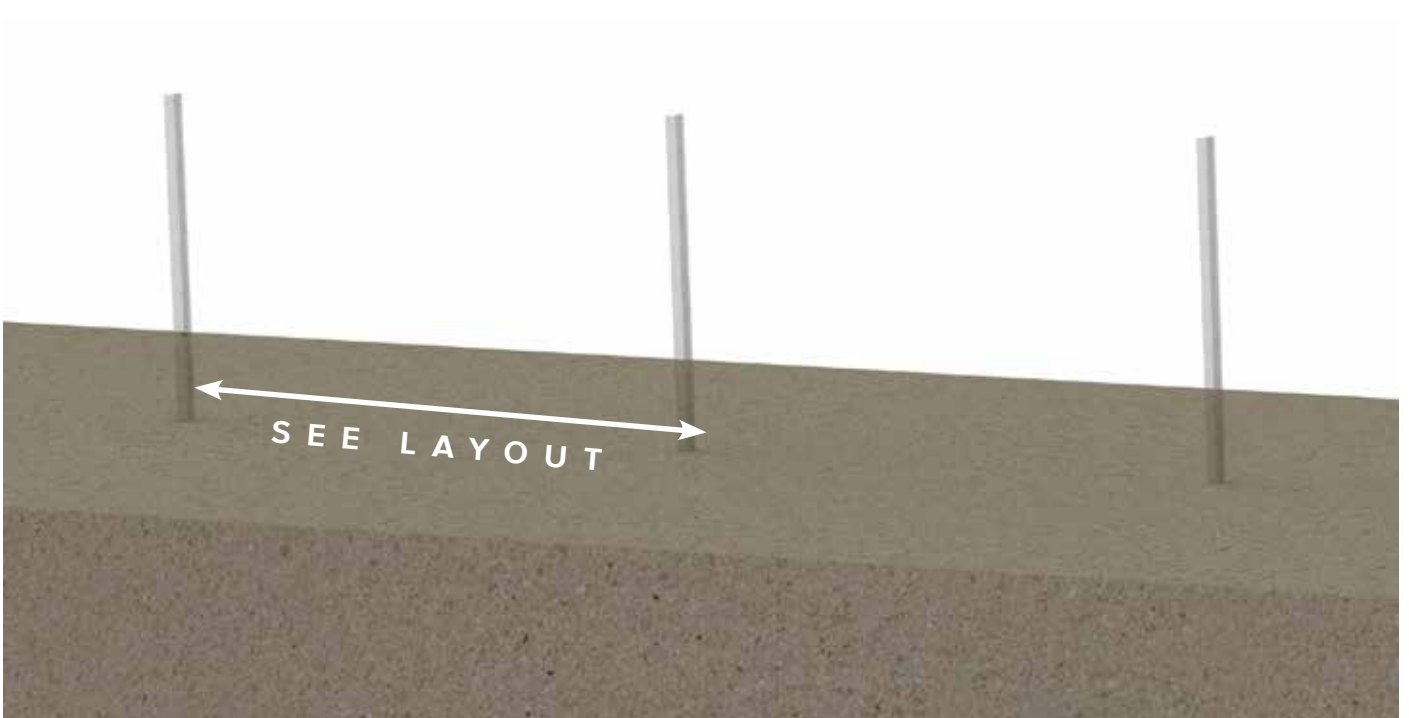
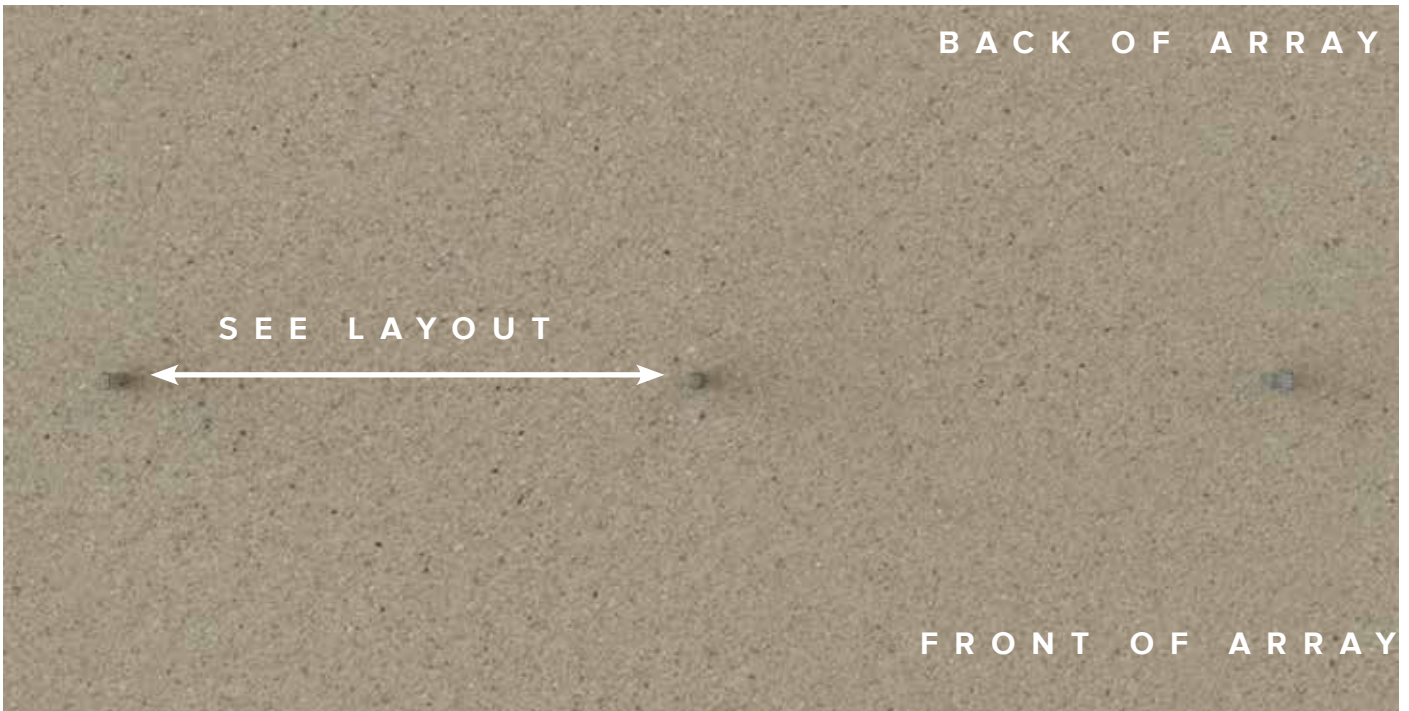
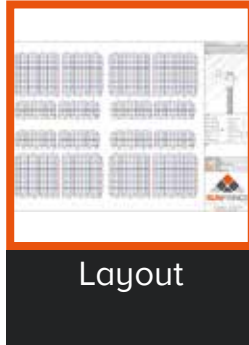
**[WWW.SUNFIXINGS.CO.UK](http://WWW.SUNFIXINGS.CO.UK)**

V062018

# 2

## Use the layout to mark out the piling positions

### Tools & Items Required



# 3

## Piling into the ground

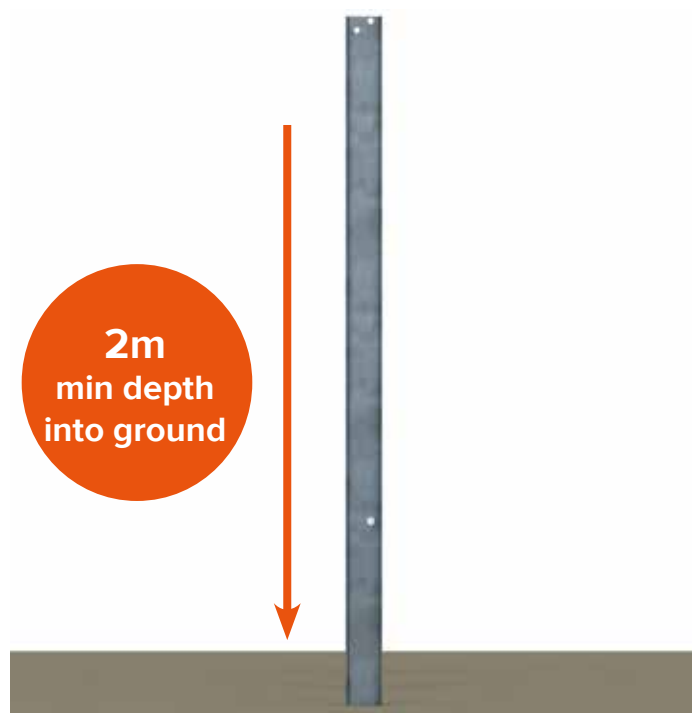
### Tools & Items Required



Hydraulic Piling Unit



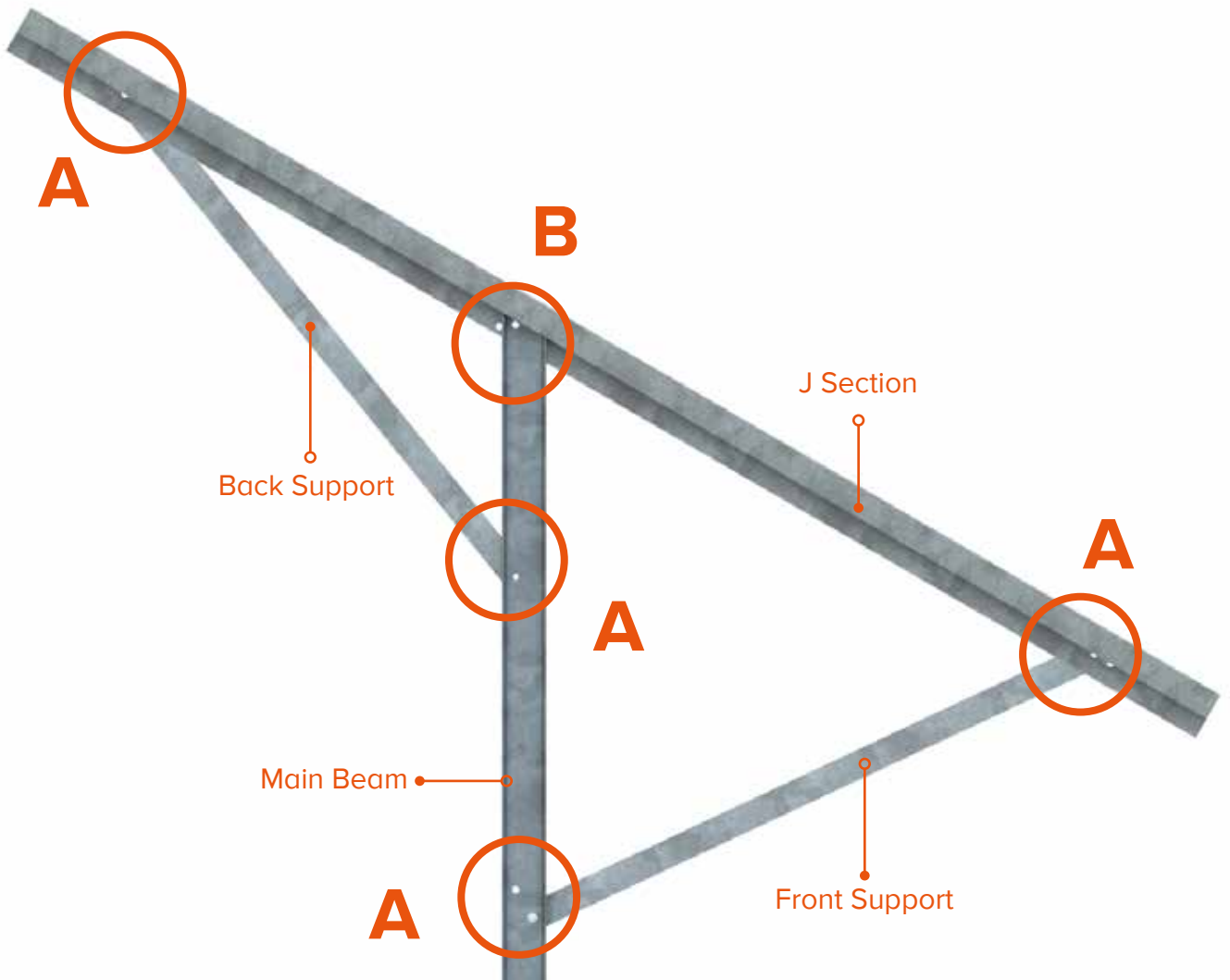
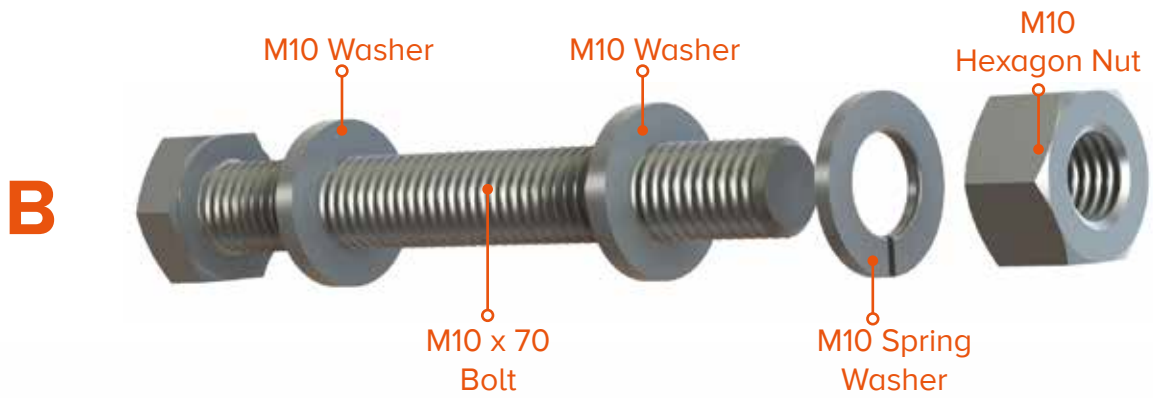
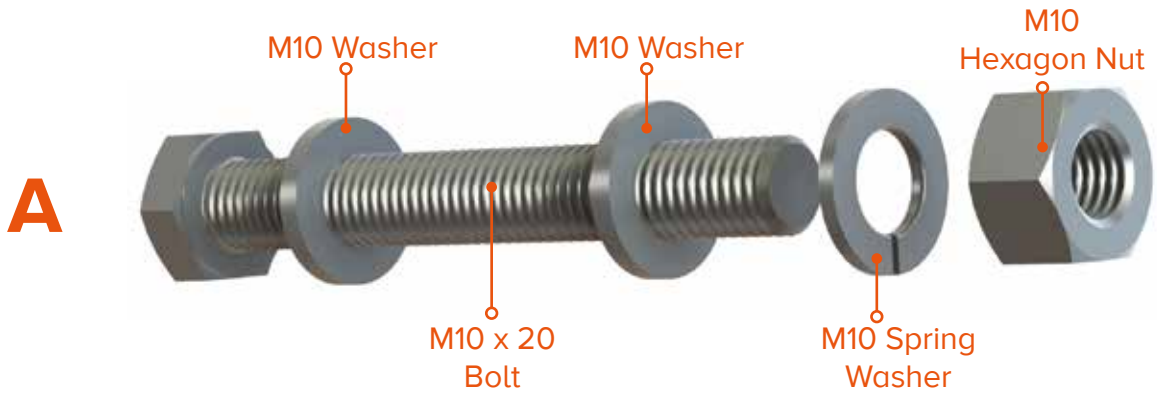
Main Beam



2m  
min depth  
into ground

# 4

## The Park Tegra Frame



# 5

## Assembling the Park Tegra Frame

### Tools & Items Required



17mm Socket Wrench

Galvanisation spray is provided for any scratches made into any of the steel items. Follow the instructions on the spray.

35Nm





# 6

## Attaching the Mounting Rail

### Tools & Items Required



15mm Spanner



Park Tegra Frame



M10 T Bolt



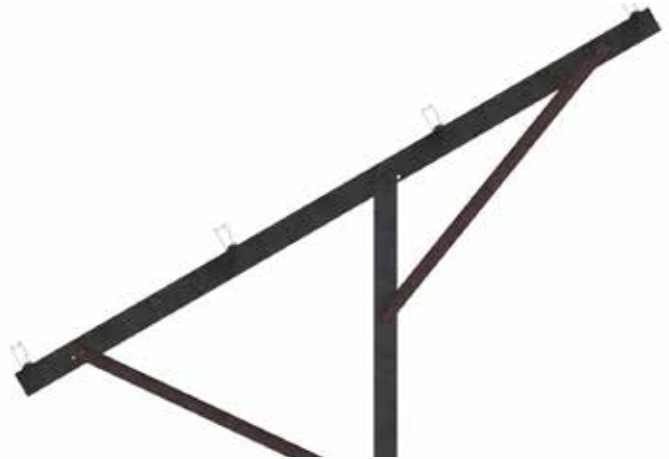
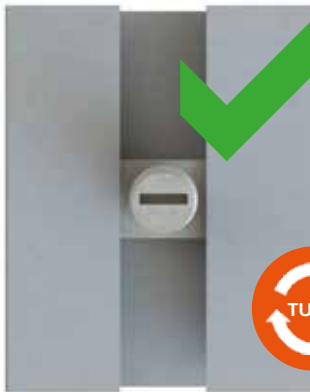
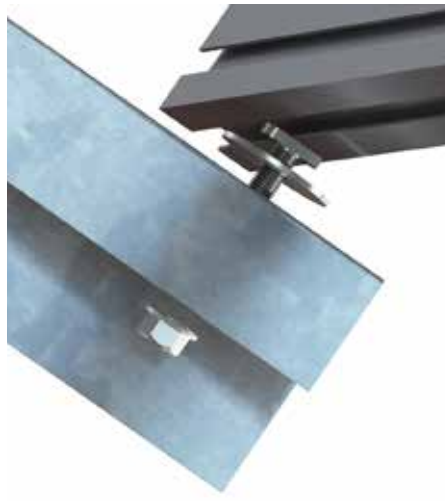
Penny Washer



M10 Serrated Nut



Mounting Rail



# 7

## Attaching Wind Bracing

### Tools & Items Required



Layout



8mm Spanner



Turnbuckle



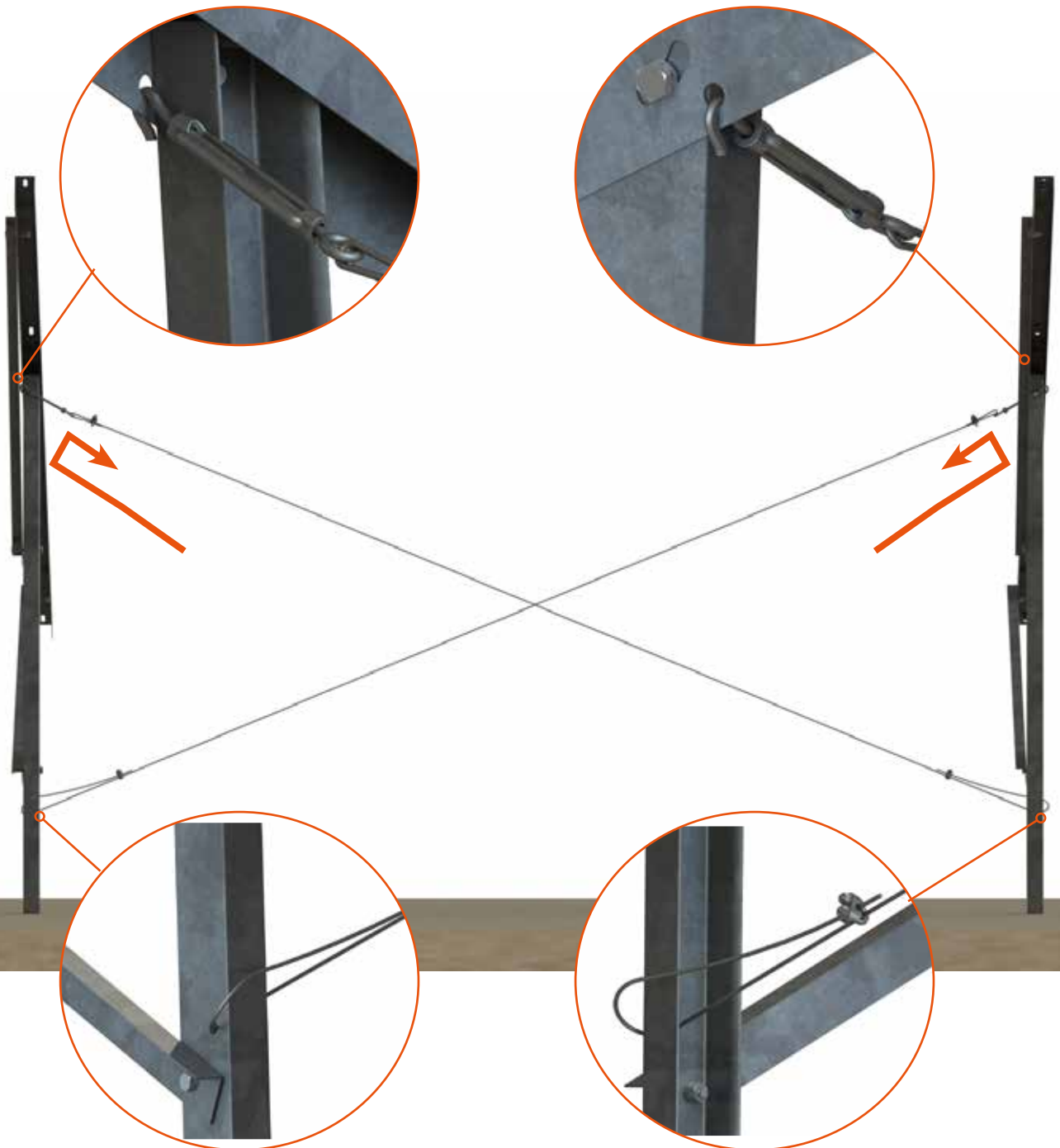
Clip



Tension Cable



Park Tegra  
Frame



# 8

## Attaching the Wind Bracing

### Tools & Items Required



Layout



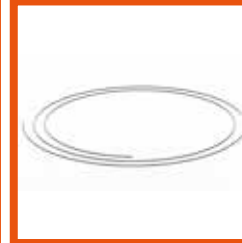
8mm Spanner



Turnbuckle



Clip



Tension Cable



Park Tegra Frame

